

Date Opened: 01 November 2012

Job #: 969
Project: Cabin Steps
Type: Bell 429Approval: SH12-58
Drawing List: DCL969-11

Fabrication and Assembly Drawing(s)	Description
96910, Rev. 0	Fixed Step Assembly
96911, Rev. 0	Quick Release Step Assembly
96920, Rev. 0	Fixed Step Bracket
96920, Rev. 0	Quick Release Step Bracket

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	<u>Y</u>	REQ. SUB.
Document Control List revision level matches (or exceeds) STC:	<u>Y</u> ✓	
Drawings revision levels match Document Control List:	<u>Y</u> ✓	
Purchase order or Work order source is recorded for each part/ass'y:	<u>Y</u> ✓	
Tests and inspections specifically called out on drawings are complete:	<u>Y</u> N/A	
Release tags associated with all fabricated parts are attached:	<u>Y</u> ✓	
All mounting hardware and supplies are included:	<u>Y</u> ✓	

List all non-conformities raised: _____

Welder Signature: _____


Date: _____

Inspector Signature: _____

Date: 07 JAN 2013

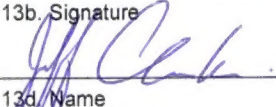
Drawing: 96910 Revision 0; 96911 Revision 0
Assembly: 96910-01, 96911-01
Batch Quantity: 1 1

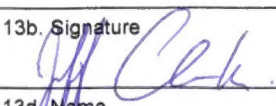
Qty	Part #	Description	Material	P.O./W.O.	Checked
1	96910-01	Fixed Step Assembly			
. A/R	78240	Step Extrusion	6005A-T61 Aluminum	10009	
. 1	96920-01	RH Step Bracket	6061-T6 Aluminum, 4 x 1 bar	12003	
. 1	96920-02	LH Step Bracket	6061-T6 Aluminum, 4 x 1 bar	12003	
. 2	96910-05	Grip Tape	3M Safety Walk 1"	11091	
1	96911-01	Quick Release Step Assembly			
. A/R	78240	Step Extrusion	6005A-T61 Aluminum	10009	
. 1	96921-01	RH Step End	6061-T6 Aluminum, 6 x 1 bar	11022	
. 1	96921-02	LH Step End	6061-T6 Aluminum, 6 x 1 bar	11022	
. 2	96910-05	Grip Tape	3M Safety Walk 1"	11091	
. 4	96710-01	Fitting	Equivalent to Ancra 40088-14	WO2012-44	
. 8	AN960-616	Washer		12052	

Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Powder Coat	Commercial	PO 12133, 12137	
Final Inspection	Drawing 96910, 96911		

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO 2012-46	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Fixed Step Ass'y	96910-01	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 17 Dec 2012		14d. Name		14e. Date (dd/mmm/yyyy)
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.						

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Q.R. Step Assembly	96911-01	1	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
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